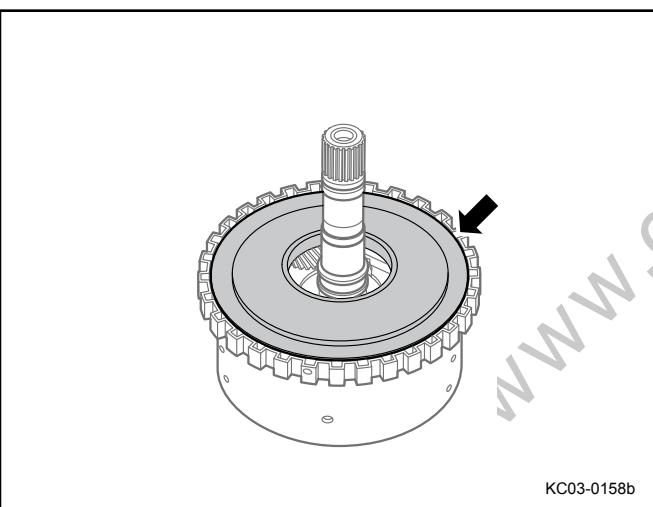


9. 安装并紧固变速器油泵滤芯固定螺栓。

力矩: 5 Nm(公制) 3.7 lb-ft(英制)

5 Nm(公制) 3.7 lb-ft(英制)



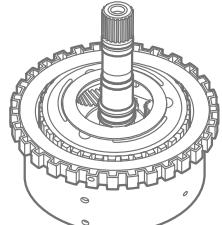
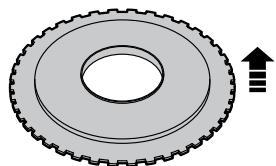
10. 安装变速器油泵到自动变速器。

### 3.2.8.25 前行星排的分解与组装

拆卸程序:

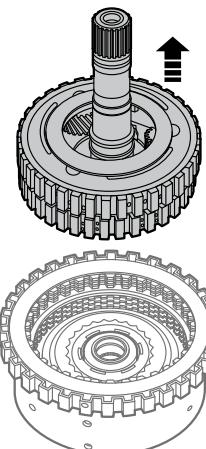
1. 拆卸变速器, 参见 [3.2.8.21 变速器总成的分解与组装](#)。
2. 拆卸卡环。

3. 拆卸盖板。



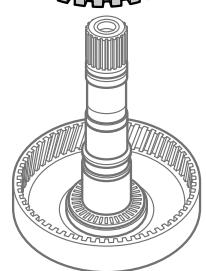
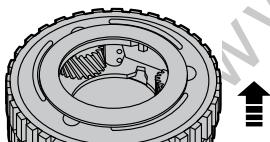
KC03-0159b

4. 拆卸输入轴总成。



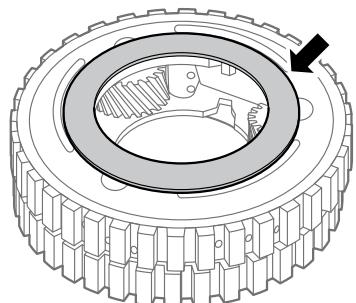
KC03-0160b

5. 拆卸前行星架组件。



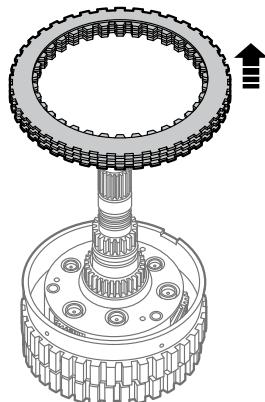
KC03-0161b

6. 拆卸塑料垫片。



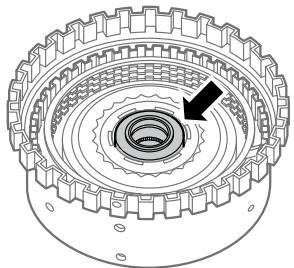
KC03-0162b

7. 拆卸离合器钢片和离合器摩擦片。



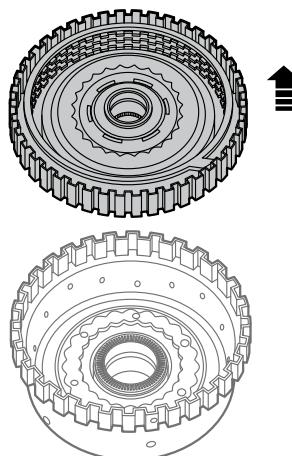
KC03-0163b

8. 拆卸滚针轴承。

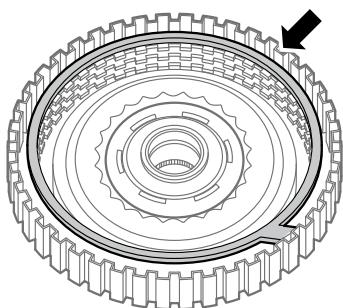


KC03-0164b

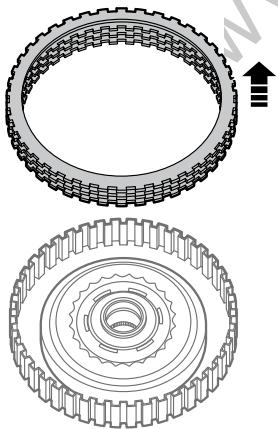
9. 拆卸活塞组件。



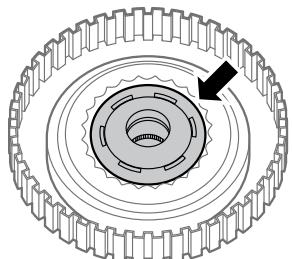
10. 拆卸卡环。



11. 拆卸离合器钢片和离合器摩擦片。



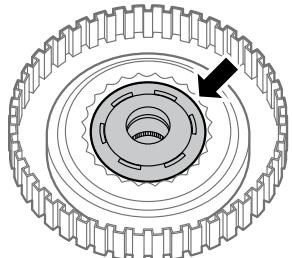
12. 拆卸卡簧，取出活塞、弹簧和衬套。



KC03-0168b

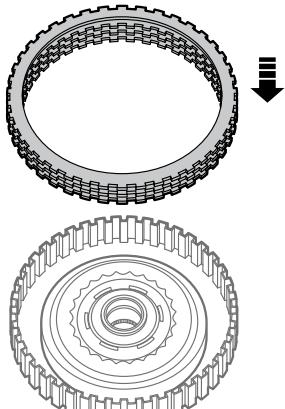
**安装程序：**

1. 安装活塞、弹簧、衬套和卡簧。



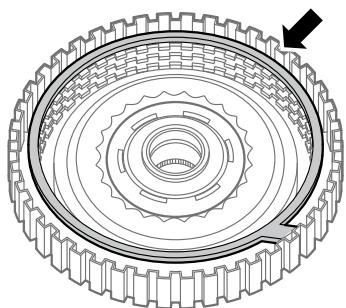
KC03-0168b

2. 安装离合器钢片和离合器摩擦片。



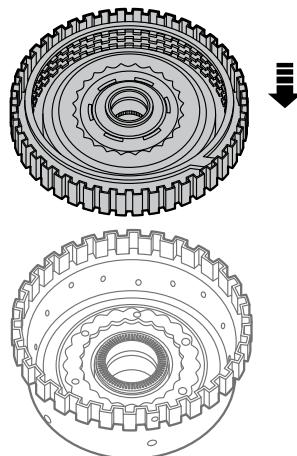
KC03-0169b

3. 安装卡环。



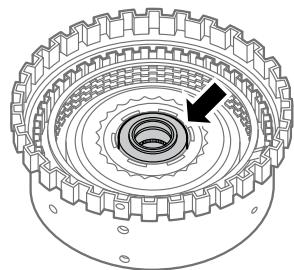
KC03-0166b

4. 安装活塞组件。



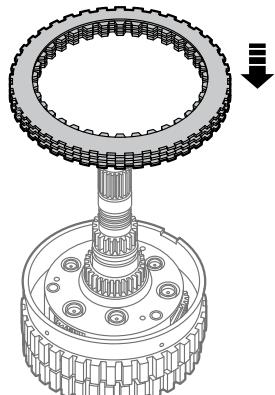
KC03-0170b

5. 安装滚针轴承。



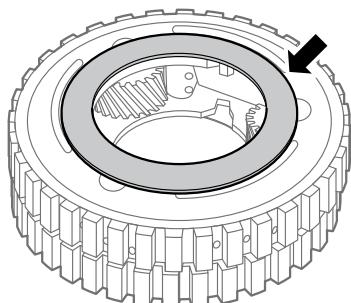
KC03-0164b

6. 安装离合器钢片和离合器摩擦片。



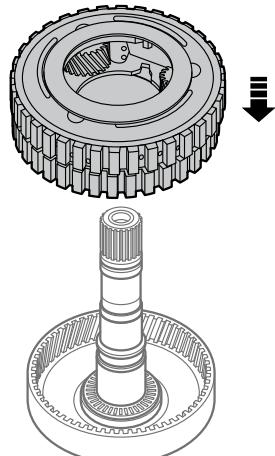
KC03-0171b

7. 装塑料垫片。

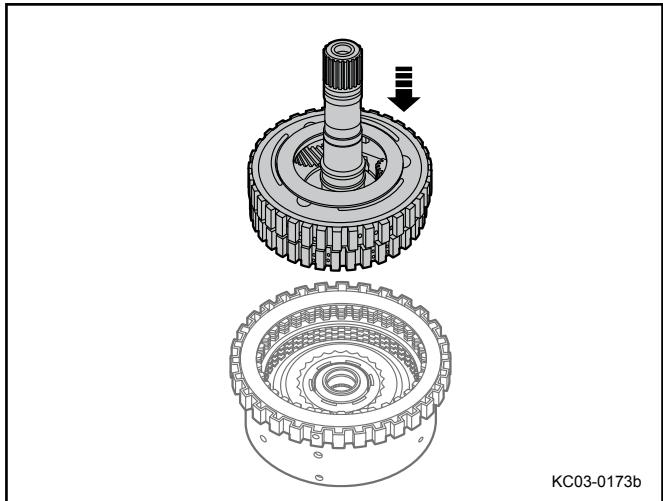


KC03-0162b

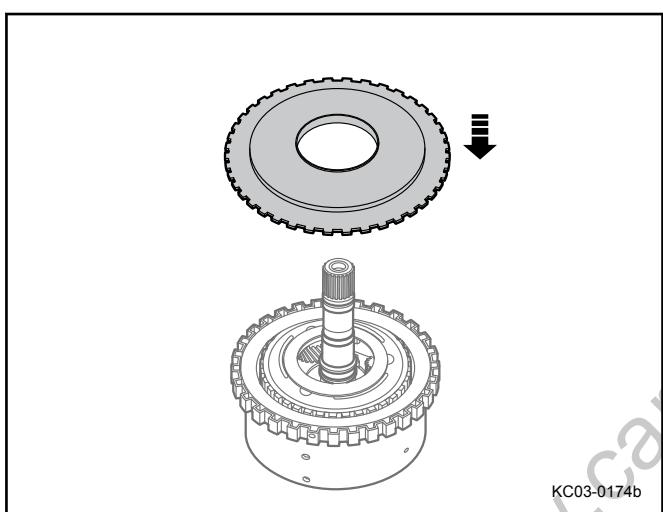
8. 安装前行星架组件。



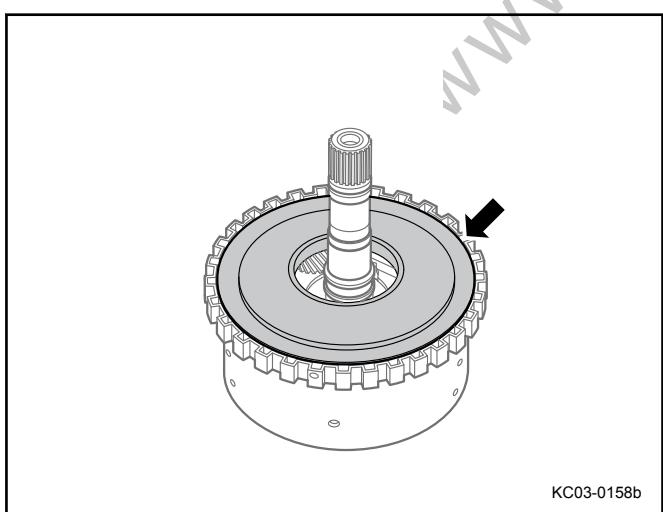
KC03-0172b



9. 安装输入轴总成。



10. 安装盖板。



11. 安装卡环。

12. 安装制动器。